



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1623	859399T13	GEAR HOUSING ASSEMBLY, Con	1	(Long)	
-	1623	859399T14	GEAR HOUSING ASSEMBLY, Con	1	(X-Long)	
-	1623	859399T15	GEAR HOUSING ASSEMBLY, Con	1	(XX-Long)	
1	1623	859399T18	GEAR HOUSING, Basic	1		
2	22	859403	PLUG	1		
3		823903	SHIFT CRANK	1		
4		19755T 7	SPOOL ASSEMBLY	1		
5		NSS	NOT SOLD SEPARATE, Shift E	1		
6	18	46950 1	COTTER PIN	1		
7		NSS	NOT SOLD SEPARATE, Sleeve	1		
8	43	859321A 3	GEAR SET, Forward/Pinion (12/21)	1		
9	15	44491A 1	SHIM SET	AR		
10	31	30894A 1	BEARING SET, Cup And Cone	1		
11		NSS	NOT SOLD SEPARATE, Cup	1		
12	53	856823	RING, Retaining	1		
13	31	30895T	BEARING, Needle	1		
14	24	30893	SPRING	1		
15	52	859340T	CLUTCH	1		
16	17	828356	PIN, Detent	1		
17	17	30632	PIN, Cross	1		
18	44	824110	PROPELLER SHAFT	1		
19	43	859322A 1	GEAR, Reverse (12/21)	1		
20	23	824108	SPACER	1		
21		68100 1	RING, Thrust	1		
22	30	88957T	BALL BEARING	1		
23	25	31534	O-RING	1	(Orange)	15
23	25	896524	O-RING, (3.850 x .210)	1	(Black)	15
24		818763T11	BEARING CARRIER	1		
25	31	30956T	BEARING, Needle	1		
26	26	14077	SEAL, Oil (Inside)	1		15
27	26	76868	SEAL (Outside)	1		15
28	14	18323	TAB WASHER	1		
29		79448	RETAINER	1		
30		762140 5	ANODIC PLATE ASSEMBLY	1		
31	10	806327	SCREW, (.437-14 x 1.750)	1		
-		NS	NOT SHOWN, See Accessory Guik	1		
-	26	816575A 4	GEAR HOUSING SEAL KIT	1		